

Flare and Expander Die (.40 / 10mm)

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Optimize your reloading process with the Flare and Expander Die. It expands the case neck to ensure proper bullet fit and consistent neck tension, which are vital for accurate seating. Additionally, the die applies a precise flare to the case mouth, preventing bullet shaving and facilitating smooth bullet placement. Engineered with standard 7/8-14 threads, it is compatible with most reloading presses and is ideal for setups requiring dedicated case expansion and flaring.



Attributes

- Name: [Flare and Expander Die \(.40 / 10mm\)](#)
- Manufacturer: [ARMANOV](#)
- Product no.: EU2018349
- Mfr. No.: FLEXDIE40
- Colour: Silver
- Delivery weight: 1kg
- Shipping height: 100mm
- Shipping width: 100mm
- Shipping length: 100mm

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Flare and Expander Die Safety Instruction Guide

Introduction

Thank you for choosing the Flare and Expander Die (.40 / 10mm) by ARMANOV. This guide provides important safety instructions to ensure the safe and effective use of the die during your reloading process. Please read this document carefully before using the product.

General Safety Guidelines

- Ensure that you are familiar with the reloading process and the specific requirements of your reloading press.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when handling reloading equipment.
- Keep the workspace clean and organized to prevent accidents and ensure safe operation.
- Store the die in a dry, secure location when not in use, away from children and pets.
- Regularly inspect the die for any signs of damage or wear before each use. Do not use a damaged die.

Specific Safety Precautions for Use

- **Hazard Identification:** The Flare and Expander Die is designed for expanding the case neck and applying a flare to the case mouth. Improper use may lead to accidents or injury.
- **Avoiding Hazards:**
 - Do not exceed the recommended caliber specifications for the die.
 - Ensure the die is properly secured to the reloading press before use.
 - Never attempt to modify or alter the die in any way.
 - Do not use the die with incompatible reloading equipment or components.
 - Keep hands and clothing away from moving parts during operation.

Instructions for Installation and Usage

1. Installation:

- Ensure that your reloading press is turned off and unplugged.
- Remove any existing die from the press, if applicable.
- Clean the threads of the die and the press to ensure a secure fit.
- Carefully screw the Flare and Expander Die into the press using standard 7/814 threads until it is snug. Do not overtighten.
- Adjust the die to the desired position for case neck expansion and flare application.

2. Usage:

- Insert an empty case into the press.
- Operate the press according to the manufacturer's instructions to expand the case neck.
- After expanding, remove the case and inspect it for proper fit and flare.
- Repeat the process for additional cases as needed.
- Always follow the recommended reloading practices and safety protocols.

Disposal Instructions

- Dispose of the die in accordance with local regulations regarding metal recycling or waste disposal.
- If the die is damaged or no longer usable, ensure that it is disposed of in a manner that prevents accidental injury to others.

Contact Information for Further Support

For any safety inquiries or further assistance regarding the Flare and Expander Die, please refer to the product packaging or visit the manufacturer's website for more information.

Thank you for your attention to these safety instructions. Your safety is our priority, and we hope you have a successful reloading experience with the Flare and Expander Die.

About Us

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