

## Full Length Die 1 1/4 - Full Length Die 8,5x63

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

### Attributes

- Name: [Full Length Die 8,5x63](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013039
- Mfr. No.: 3374811
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 8,5x63 Safety Instruction Guide

## Introduction

Thank you for purchasing the Full Length Die 1 1/4 Full Length Die 8,5x63. This guide provides essential safety instructions to ensure your safe use of this product. Please read this document carefully before using the die to understand the risks and how to avoid them.

## General Safety Guidelines

- **Product Safety:** Always ensure safe use of this die. Follow all instructions provided in this guide.
- **Enhanced Recalls:** Stay informed about any recall notices related to this product. If you receive a recall notice, please follow the instructions carefully.
- **Online Shopping:** When purchasing online, ensure that the retailer complies with safety requirements.
- **Special Consumer Focus:** This product is not intended for use by children. Keep it out of reach of minors.
- **EU Contact Point:** For any safety inquiries, please refer to your retailer or manufacturer.
- **Rapid Alerts:** Check the EU's Safety Gate platform for updates on any unsafe products.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - Risk of injury from improper handling.
  - Risk of damage to the die if not used correctly.
- **Avoiding Hazards:**
  - Always wear appropriate safety gear, including safety glasses and gloves.
  - Ensure your workspace is clean and free of obstructions.
  - Do not exceed the recommended pressure limits during use.
  - Avoid using the die if it shows signs of damage or wear.
- **Age Warning:** This product is designed for adult use only. Keep it away from children.

## Instructions for Installation and Usage

- **Installation:**
  1. Ensure that your reloading press is compatible with the Full Length Die 1 1/4.
  2. Securely attach the die to the press using the lock nut to set the correct position.
  3. Ensure that the die is clean and free of debris before installation.
- **Usage:**
  1. Insert the cartridge case into the die, ensuring it is pushed in fully.
  2. The neck of the case will be calibrated from the inside as it is moved out of the die.
  3. If necessary, replace the expander and ejector pin with minimal effort.
  4. Always check the neck tension after sizing to ensure it meets your specifications.

## Disposal Instructions

- Dispose of the die and any associated components in accordance with local regulations.
- If the die is damaged beyond repair, contact your local waste disposal service for guidance on proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 8,5x63, please consult your retailer or manufacturer's customer service.

By following these guidelines, you can ensure a safe and effective experience with your Full Length Die. Thank you for your attention to safety.

# About Us

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