

# ZERO M-SERIES SIZING DIES - ZERO M-SERIES 22 CREEDMOOR SIZING DIE W/ZERO SHELL HOLDER

The ZERO M-Series Sizing die is the culmination of years of testing, research, trial, error, frustration, and finally, discoveries. As Reloaders, Area 419 knew they needed a die to do certain things, but as the makers of the ZERO Reloading Press, Area 419 also learned a huge amount about what other dies did well or did poorly, and what customers were struggling with on a daily basis. With the ZERO M-Series Sizing Die, Area 419 produced a sizing die that is capable of producing the finest, match-grade ammunition, as well as being user-friendly to new and learning reloaders. Sizing brass doesn't have to be complicated. It doesn't have to require years of trial and error. It just needs equipment, made with the end-user in mind, designed with the understanding that a die is part of an ecosystem of parts. A press, a die, the brass, the rifle – they all have to work together and be designed with one another in mind. This is that. Introducing, the ZERO M-Series Sizing Die. KEY FEATURES Micrometer Adjustable Headspace/Shoulder Bump Precision Ground Expander Mandrels (all dies ship with a .002 neck tension mandrel, or add more increments with Area 419's MANDREL KIT) Full-Length Neck to Extractor Sizing Spring Ejection for Spent Primers Replaceable Steel Decap Pins Reamer Cut to Exacting Dimensions for a TRUE Size (no more sticky bolt after the second firing) Hydraulic Shoulder Pressure Relief 100% Made in AMERICA All dies ship with an Area 419 ZERO Die Ring, a spare decapping pin and necessary install/removal tools. After testing them all, and finding everything Area 419 like and didn't like, and working with thousands of customers and a variety of industry partners, they believe this is what a sizing die should be. Area 419 think you'll agree. NOTE: THIS IS A 1-1/4" DIE, AND REQUIRES A HYBRID OR 1-1/4" TURRET ON YOUR ZERO (OR OTHER PRESS). IT CANNOT BE USED WITH A 7/8" TURRET OR OTHER 7/8" PRESS.



## Attributes

- Name: ZERO M-SERIES 22 CREEDMOOR SIZING DIE W/ZERO SHELL HOLDER
- Manufacturer: AREA 419
- Product no.: 430112728
- Mfr. No.: 419-ZERODIE-M22CRSH
- Cartridge: 22 Creedmoor
- Die Style: Sizing Dies
- Delivery weight: 1.588kg
- Shipping height: 76mm
- Shipping width: 152mm
- Shipping length: 241mm
- UPC: 810080182233

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [English: ZERO MSERIES SIZING DIES SAFETY INSTRUCTION GUIDE](#)

# ZERO MSeries Sizing Dies Safety Instruction Guide

## Introduction

Thank you for choosing the ZERO MSeries Sizing Die. This product has been designed with the utmost care to ensure safety and efficiency while reloading ammunition. Please read this safety instruction guide thoroughly before using the product to ensure a safe and effective experience.

## General Safety Guidelines

- Always read and understand the product instructions before use.
- Keep the product out of reach of children and unauthorized users.
- Use the die only for its intended purpose as described in the product manual.
- Inspect the die before each use for any signs of damage or wear.
- Ensure that your work area is clean and free from distractions.
- Wear appropriate safety gear, including eye protection, when using the die.
- Do not modify the die or use it in a manner not specified by the manufacturer.

## Specific Safety Precautions for Use

- Ensure that the ZERO MSeries Sizing Die is compatible with your reloading press. This die requires a 11/4" turret or hybrid press.
- Do not attempt to use the die with a 7/8" turret or other 7/8" press, as this could lead to malfunction or injury.
- Be cautious of sharp edges on the die and other reloading components.
- Handle spent primers and other debris carefully to avoid injury.
- Always follow proper reloading procedures and guidelines to minimize risks associated with ammunition reloading.
- If you experience any difficulties during use, stop immediately and consult the troubleshooting section of the manual.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that your reloading press is securely mounted and stable.
- Gather all necessary tools and components, including the ZERO MSeries Sizing Die, shell holder, and brass cases.

### 2. Installation:

- Remove the die from its packaging and inspect it for any damage.
- Install the die into the press by threading it into the turret until secure.
- Insert the appropriate shell holder into the press, ensuring it is properly seated.

### 3. Usage:

- Insert a brass case into the shell holder.
- Adjust the micrometer headspace/shoulder bump as needed for your specific reloading requirements.
- Activate the press to size the brass case, following all safety precautions.
- Remove the sized brass case and inspect it for proper sizing and any signs of damage.
- Repeat the process for additional brass cases as needed.

### 4. PostUsage:

- Clean the die and surrounding area after use to prevent dust and debris accumulation.
- Store the die in a dry, safe place when not in use.

## Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Follow proper disposal methods for spent primers and any other reloading waste.
- Do not dispose of the die in regular household waste if it is damaged; check with local authorities for appropriate disposal methods.

## **Contact Information for Further Support**

For any inquiries or concerns regarding the ZERO MSeries Sizing Die, please refer to the manufacturer's website or contact their customer support for assistance.

By following these safety instructions, you can ensure a safe and effective reloading experience with the ZERO MSeries Sizing Die. Always prioritize safety and adhere to best practices when handling ammunition and reloading equipment. Thank you for your attention to these important guidelines.