

# BRN-15 UPPER RECEIVERS 5.56MM NATO - BROWNELLS BRN-15 5.56MM 16" BBL .625" GAS BLOCK UPPER RECEIVER

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Manufactured in the US with the highest quality components, the BRN-15 Upper Receiver Groups are great starts for your next build. Pick your preferred bolt carrier group and charging handle to complete. The BRN-15 Upper Receiver Groups feature a 5.56x45mm NATO chambered, nitride finished barrel, available in several popular lengths. Models are available in a Government, medium profile barrel, with the 16 inch also available in a lightweight contour. Barrels feature a gas block dimple, that the rear gas block screw securely engages. All barrels are stress relieved. Unique MLOK handguard extends past the gas block, to provide as much usable real estate as possible. Anti-rotation tabs at the rear of the handguard engage the upper receiver, preventing any cant in relation to the receiver picatinny rail. Large dual screws clamp and pass through the properly torqued barrel nut to ensure the handguard will not slip forward. Large vents are placed towards the rear, to allow both the barrel and handguard to cool more rapidly. Forged Mil-Spec type upper receiver features M4 feed ramps, ejection port cover and forward assist. Forward assist pin is knurled at the front, to ease future swaps. 4150 CMV (Chrome Moly Vanadium) Barrel Chambered in 5.56x45mm NATO 1-7 Barrel Twist 1/2-28 Muzzle Threads A2 Flash Hider Forged 7075-T6 Upper Receivers Hardcoat Anodized Upper Receiver M4 Feedramps in Upper & Barrel Extension Barrels are marked "5.56 NATO 1:7 4150CMV SR" 100% American Made Please note, the 16 inch lightweight features a lock nut on the muzzle device. To remove, secure the lock nut with a wrench, turn towards the rear, and unscrew the flash hider. Does not come with bolt carrier group or charging handle. All NFA Rules Apply.



## Attributes

- Name: [BROWNELLS BRN-15 5.56MM 16" BBL .625" GAS BLOCK UPPER RECEIVER](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 430105079
- Mfr. No.: 4027-3410-B2
- Cartridge: 5.56 x 45
- Colour: Black
- Contour: Lightweight
- Finish: Anodized
- Length: 16"
- Muzzle: 1/2-28
- Style: Assembled
- Twist: 1-7
- Weapon type: AR-15
- Delivery weight: 1.769kg
- Shipping height: 89mm
- Shipping width: 89mm
- Shipping length: 711mm
- UPC: 050806000230

## Item details

Made in USA

US export classification: I(g)

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# Safety Instruction Guide for BRN15 Upper Receivers 5.56MM NATO

## Introduction

Thank you for purchasing the BRN15 Upper Receiver. This guide provides important safety information and instructions to ensure the safe use and handling of your product. Please read this document carefully before installation and use.

## General Safety Guidelines

- **Product Safety:** Ensure you are familiar with the safe use of firearms and related components. The BRN15 Upper Receiver is designed for use with AR15 platforms and should be handled with care.
- **Enhanced Recalls:** Stay informed about any product recalls. Check regularly for updates on the EU's Safety Gate platform.
- **Online Shopping Protections:** If purchased online, ensure that the seller meets all safety requirements.
- **Vulnerable Groups:** Keep this product out of reach of children and individuals who may not understand its use.
- **EU Contact Point:** For safety inquiries, refer to the appropriate EU contact point as specified by the manufacturer.
- **Rapid Alerts:** Be aware of the Safety Gate system for updates on unsafe products.

## Specific Safety Precautions for Use

- **Age Restrictions:** This product is intended for use by individuals aged 18 and older. Ensure that all users are of legal age and knowledgeable about firearm safety.
- **Proper Handling:** Always treat the upper receiver as if it is loaded. Keep the muzzle pointed in a safe direction at all times.
- **Protective Gear:** Wear appropriate eye and ear protection when using firearms.
- **Inspection:** Before installation, inspect the upper receiver for any signs of damage or defects. Do not use if damaged.
- **Installation Precautions:** Follow all instructions carefully during installation to avoid improper assembly, which could lead to malfunctions or accidents.

## Instructions for Installation and Usage

1. **Preparation:** Ensure that you have all necessary tools and components before starting the installation.
2. **Assembly:**
  - Ensure the firearm is unloaded and pointed in a safe direction.
  - Secure the upper receiver to the lower receiver using the appropriate pins.
  - Install the bolt carrier group and charging handle as per the manufacturer's instructions.
  - Ensure that the gas block is properly installed and secured.
3. **Testing:**
  - After assembly, perform a function check to ensure all components operate correctly.
  - Check that the charging handle moves smoothly and the bolt carrier group cycles without obstruction.
4. **Usage:**
  - When using the firearm, ensure that you are in a safe and controlled environment.
  - Follow all local laws and regulations regarding firearm use.
  - Always be aware of your surroundings and ensure a clear line of sight before firing.

## **Disposal Instructions**

- Dispose of the upper receiver in accordance with local regulations.
- If the product is damaged or no longer usable, do not attempt to repair it. Instead, contact a professional for proper disposal.
- Ensure that all components are disposed of safely to prevent unauthorized use.

## **Contact Information for Further Support**

For any inquiries or issues regarding the BRN15 Upper Receiver, please refer to the manufacturer's contact information provided with your product.

Thank you for your attention to these safety guidelines. Your safety and the safety of others depend on your responsible use and handling of this product.

# About Us

## Brownells UK

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